

2026 Q1 RELEASE

MES-360

2026 Q1 RELEASE HIGHLIGHTS

Release date: Apr 10, 2026

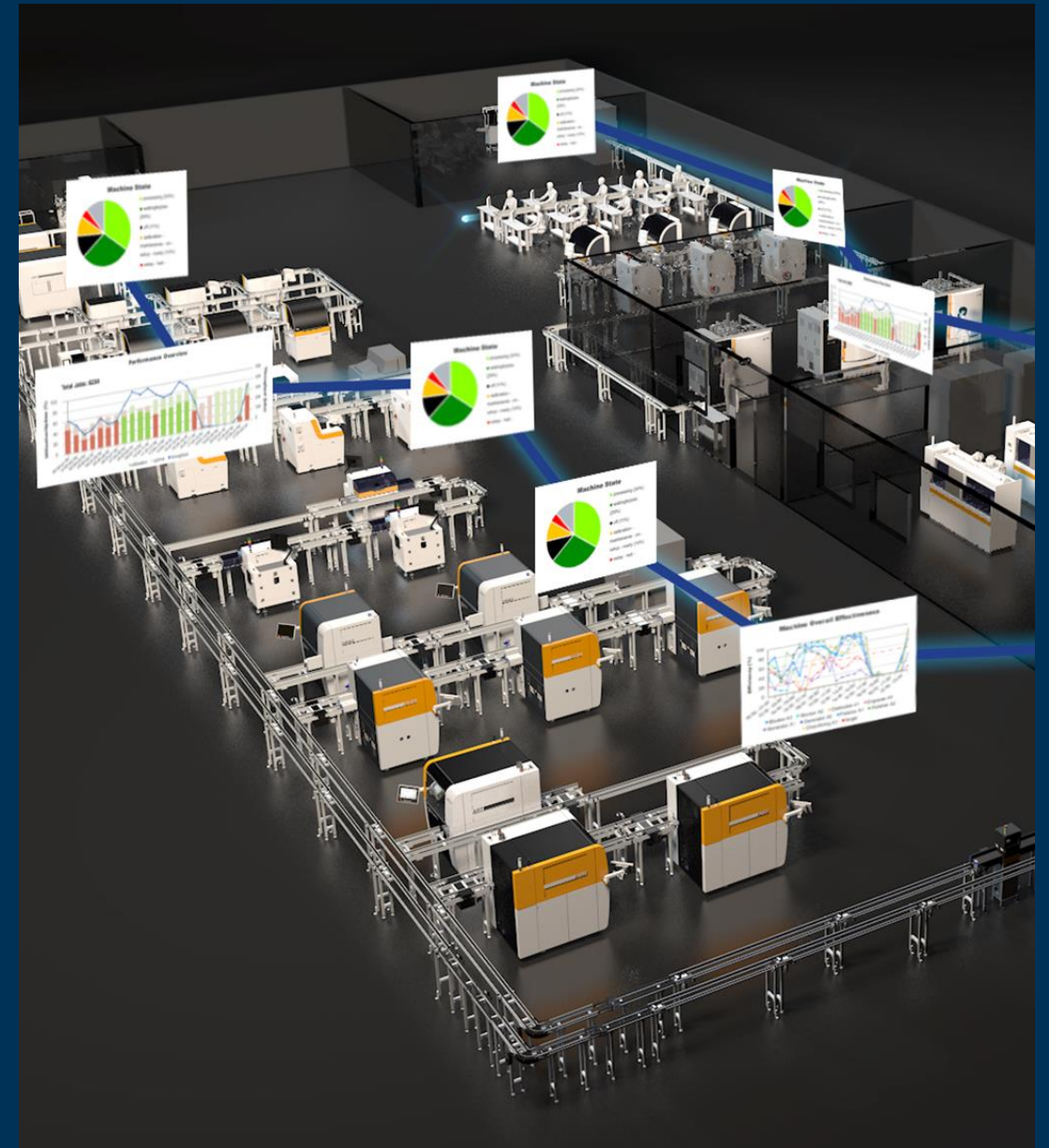
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Machine Monitoring

Software Architecture Upgrade

The MES360 platform is more robust to run with more than 150+ machines sending data at 7 x 24 period

Make the data organized to digitalized your production!



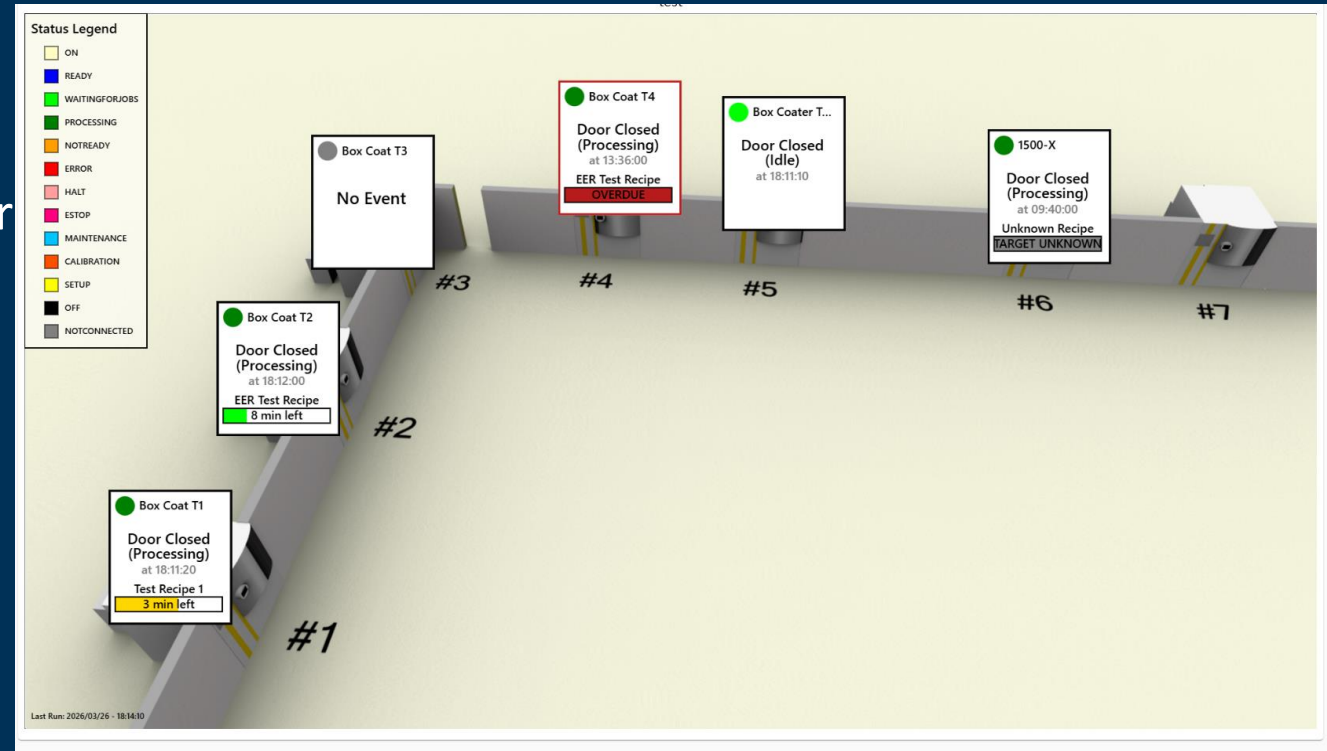
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Machine Monitoring

Dashboard Real Time Monitoring for Satisloh Box-coaters

Close look on box-coater operation status with timer counting and recipe info

Increase box-coater performance and productivity!



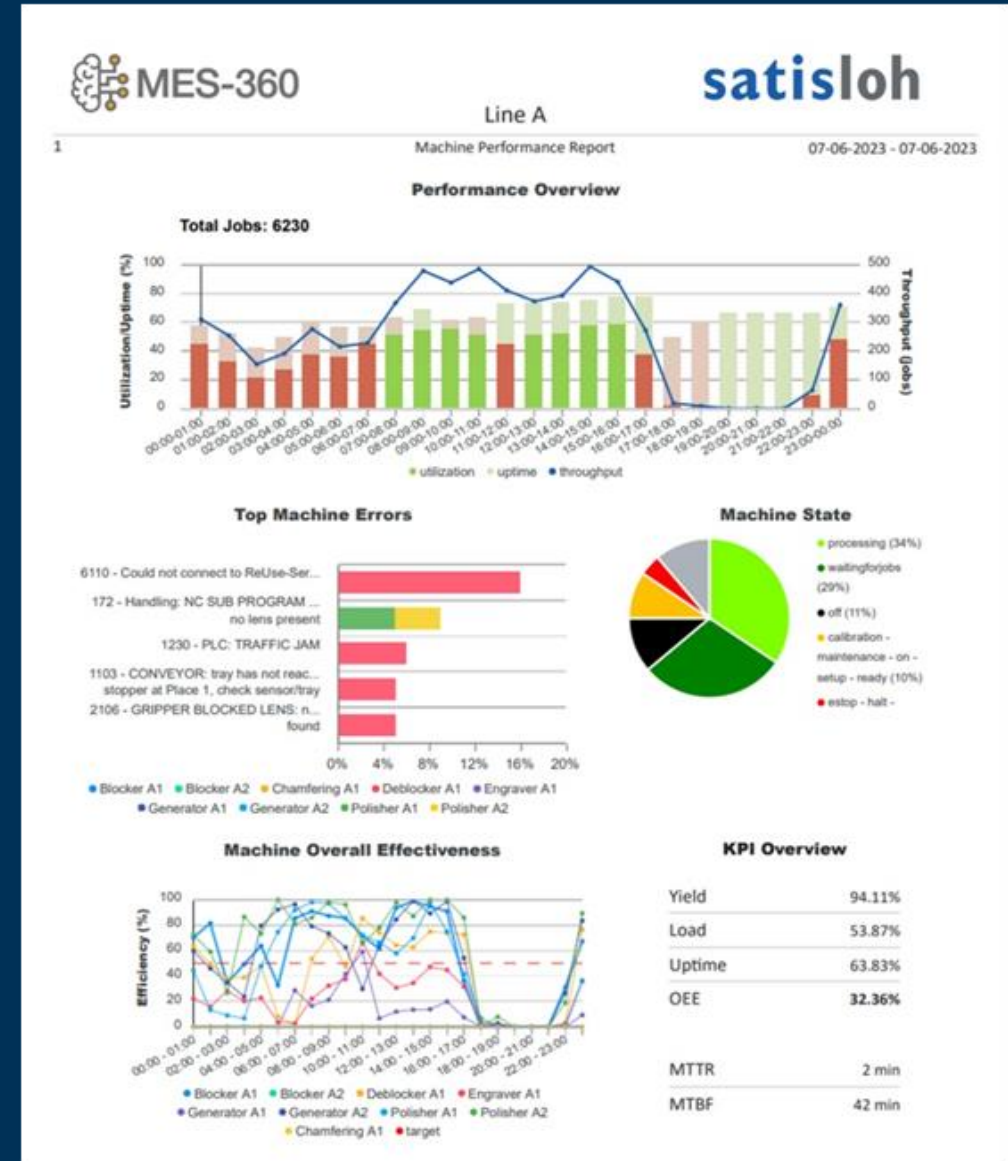
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Machine Monitoring

Machine OEE Report with Specific Production Time

Support OEE report period based on shift setup or only calculate the OEE in planned production time

Gain more transparency on the real production situation!



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E-Ticket Manager

E-Ticket Feature Enhancement

MES360 can easily view the E-Ticket physical status including signal quality or battery status

Able to find the job in batch by customized rule

Help you to improve overall lab performance!

Status	Ticket Barcode	Order Number	Location	Connection Status	Connection Quality	Power Status	Actions
available	ABFA3A07		Coating Area	ONLINE	GOOD	GOOD	RELEASE STAGE DELETE
available	ABFA322F		Coating Area	ONLINE	GOOD	GOOD	RELEASE STAGE DELETE
available	ABFA443B		Coating Area	ONLINE	GOOD	GOOD	RELEASE STAGE DELETE
available	ABFA394A		Coating Area	ONLINE	AVERAGE	GOOD	RELEASE STAGE DELETE
available	ABCD1234		unknown	UNKNOWN	UNKNOWN	UNKNOWN	RELEASE STAGE DELETE

Name
Find Hot Jobs

Color
red

Blink Pattern
1 second

Stop blinking after set duration?

Not + Add rule ⊖ Add group

Hot Job == Yes

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Machine Monitoring

Coming Soon...

- DRL Parameters Report
- DRL Results Overview Report
- OEE Report can now be ran to show data per machine
- Option for Lab Productivity Report to show group sum instead of grouping by time
- ...

APPENDIX

Release Note Details

Module	Latest Release	New Release
Rx-Alerting	1.3.3	2.0.2
Rx-Dashboard	1.26.0-satisfall2025.2	2.4.77
Rx-Data	1.12.15	2.0.17
Rx-EER	1.7.5	2.0.4
Rx-Hub	1.26.0-satislohsummer2025.1	2.7.14
Rx-Link	1.5.7	2.0.2
Rx-Paperless	1.11.17	2.0.8
Rx-PDF	1.27.0.satislohwinter-2024.2	2.3.80
Rx-Routing	3.9.0	4.0.6
Rx-Reports	1.27.0-satislohsummer2025.12	2.1.96
Rx-Scanners	1.10.5	2.0.6
Rx-Workstations	1.27.0-satislohwinter2024.0	2.4.71

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Complete Change List

Rx-Dashboard

FEATURE:

- Dashboard for box coater current batch status

OTHER:

- Cell color for 'Aborted Jobs' on Multi-KPI dashboard now correctly shows green for low abort, red for high abort.

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Complete Change List

Rx-Data

FEATURE:

- Database old data is now automatically purged
- DRL Results can now be viewed over time
- Box Coater events (door open/closed) can now be viewed under machine data

BUG:

- Planned Production time incorrectly calculated when shift is split over two days

OTHER:

- Removed 'Address' from job order data
- Removed 'Order Data' from job order data (duplicate of 'Job Data')
- Rx-EER push targets overhauled to use workflow options
- RxU Jobs produced report adjusted to account for machine breakages
- Archive Database mechanism has been removed by data purge method
- DRL tolerances can be configured under production settings

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Rx-Reports

FEATURE:

- Planned Production Time can now be used on the OEE report
- Scheduled report now use a simpler interface
- Custom reports now use a relative start/end time instead of specific dates
- Custom reports runs are now grouped under the custom report configuration

BUG:

- Resolved issue where CSV export filters would sometimes constantly reload
- Cell coloring did not apply to Lab Productivity report in PDF mode
- Scheduled Report PDF would sometimes show 'Report is loading, please return later' when report would take long time to generate

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Rx-EER

BUG:

- Resolved issue where EER tracking station would sometimes fail to load

FEATURE:

- 'Door Closed' events are now split in two to track setup time and processing time separately
- Automatically consider all 'Door Open' time as a loss
- Automatically consider all batch time over target as a speed loss
- User comments can be added to EER Events

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Rx-Paperless

FEATURE:

- Tags can now be bulk created
- Hot job status can now be used in the bulk find job query
- Orders can now be forced released from E-Tickets, skipping the display release
- Access Points can now be viewed in the MES-360
- E-ticket data (connection status, power status, etc) can be viewed in MES-360

BUG:

- Regex does not appear in 'Regex' column in the ticket template field

OTHER:

- MES now directly interfaces with Sepioo for E-Ticket commands
- Overhauled application settings to allow more flexible options
- API Token are now treated as application secret (stored as encrypted values)
- Launch Number can now be used to search for jobs in the 'In Progress' screen

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Rx-Routing

FEATURE:

- Tags can now be bulk created
- Simplified configuration for machines/virtual machines

BUG:

- Machine Page and Jobs page row count now accurately reflect what is displayed

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Rx-Scanner

BUG:

- IP Uniqueness validation could cause frequent deadlocks